

Intelligent Deep Learning System for Monitoring Workers In High Risk Areas

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Abstract

One important issue that is quite relevant to the workplace in the fields of construction, mining, oil and gas, and heavy manufacturing is the problem of workplace safety as employees are often exposed to dangerous conditions. Other models of surveillance relying on manual oversight, or basic surveillance systems, typically lack real-time visibility, which results in action delays and unnecessary events. To solve this problem, this paper presents an intelligent monitoring system which combines both the deep learning techniques and the modern raised loss technologies. This proposed system uses convolutional neural networks (CNNs) and real-time video analytics to detect unsafe worker behaviors, the existence of personal protective equipment, and its use to determine potential risk situations. The system is capable of processing continuous data streams delivered by cameras and other environmental sensors to ensure hazards are recognized in time and allow supervisors to react as quickly as possible. However, the deep learning model adapts to changing work environments differently to traditional systems (this accounts for the reduction in false positives and the increase in the reliability of the safety measurements). In addition to the predictive analytics feature, the system can pinpoint high-risk cases before accidents happen, and ahead of time work to bring safety levels up. Not only does the framework improve worker protection, but it also decreases downtime and losses related to worker accidents. This research identifies intelligent deep learning systems as one solution that could help advance safety levels, increase efficiency in monitoring activities, and promote a culture of safety in high-risk workplaces.

Keywords-Occupational health, convolutional neural networks, Deep learning, Workplace safety, Intelligent monitoring, Video analytics, danger source, Working in dangerous situations.

I Introduction

Monitoring systems have also been established to minimize workplace risks due to the growing need to ensure safety in the workplace. Conventional methods of surveillance using closed-circuit television (CCTV) have been commonly embraced; such methods are not only subject to human error, fatigue, and slow response but also most of them lack automation [1]. In order to resolve them, scientists have investigated monitoring methods that imagination processing algorithm

collective is utilized into identifying unsafe actions and environmental hazards, thereby computer vision [2]. Whilst such approaches can be useful in static, controlled environments, they are often less scalable and applicable to dynamic workplaces where challenges, such as risk, can be presented.

As artificial intelligence increases, machine learning algorithms are used to increase the monitoring of safety. Activity recognition and hazard detection have also been performed by use of support vector machines (SVMs) and decision trees, which show superior accuracy than their conventional equivalents [12]. However, a lot of such models are usually limited by the fact that they require handcrafted features and are not able to handle complex workplace situations at a large scale [12].

In addition, the integration of smart monitoring with IoT devices and environmental sensors provides a more comprehensive view of safety at the site [8]. Besides detection of a hazard, its possible danger is partly foreseen by analyzing the environmental conditions (such as gas concentration, temperature or vibrations of a machine [9]). Predictive analytics can help companies in the proactive prevention of accidents instead of responding to them after they happen [10]. Moreover, the latest developments in the field of deep learning have made safety monitoring systems much more effective than the conventional methods of machine learning. Convolutional neural networks (CNNs) and recurrent neural networks (RNNs) can be trained on a large scale to learn hierarchical and temporal features directly on raw video or sensor data, without handcrafted features [13]. CNN-based architectures as one such use case have been used successfully to detect personal protective equipment (PPE), unsafe posture detection, and fall detection in industrial settings, which has been reported to have improved generalization in different settings [14]. In the same vein, sequential activity recognition has been implemented on long short term memory (LSTM) networks and other recurrent networks to provide real time recognition of dangerous trends [15]. In this paper, we suggest a smart powerful or smart deep learning-oriented occupational safety observation framework with view to maximize the safety of occupants at high hazard zones. Reduce false alarms with optimization, rationalization, and machine learning (using sensor data, video analytics, AQA). This monitoring approach, combined with the possible detection of the occurrence of risks, if appropriate, should allow greater efficiency and improved protection for the worker.

II. Related Works

Recent reports have highlighted the increasing relevance of the role that artificial intelligence and IoT can play in safety in the workplace. According to Dose et al [11], a complex survey on AI-based safety monitoring systems suggested that it is possible to reduce the human error rate when guarding any unsafe environment. As pointed out in the paper by Kumar and Singh [12], the concept of deep learning has been utilized in the field of industrial safety, where traditional approaches to monitoring can no longer scale well to large-scale industrial contexts and configurations.

Zhang et al. [13] designed CNN real-time hazarding identification at constructions sites, and their results reveal a great improvement compared with traditional image-processing methods. Lee and Choi [14] investigated the use of wearable sensors to monitor employee health conditions and reasoned that physiological and environmental measures could be combined together to yield a more comprehensive safety measurement.

Singh and Sharma [15] examined the progress in AI and IoT during safety monitoring, and the importance of the combination of several data streams to help provide more valuable predictions. Gupta and Kumar [16] discussed challenges for developing AI based safety systems for high risk industries and argued that the complex nature of computations and variability of the environment were so significant that they became major barriers for deploying AI based systems.

Lee et al. [17] evaluated the real-time safety monitoring in manufacturing and reported that the real-time monitoring could improve incident response time, but the infrastructure cost is high. Kim and Lee attributed the framework to perform in the environment with dynamic conditions using computer vision with IoT devices for hazardous detection. The concept of using predictive analytics, based on the available data, to foresee occurrences of unsafe conditions was discussed by Patel and Shah [19], who claimed that unsafe conditions could be predicted. The review of AI-based safety monitoring systems [20] conducted by Zhang et al. also included the overall understanding that the solution of a strong industrial safety system requires a hybrid model consisting of three key components: deep learning, IoT, and predictive analytics.

Taken together, these research efforts demonstrate advancement in automated safety monitoring as well as highlight current issues related to false alarms, scalability, and computational issues. It is due to these gaps that make it desirable to bridge the current gaps with an intelligent and adaptive deep learning system that can act proactively and promptly to eliminate hazards in a network which forms the theme of this study.

Recent developments in AI and IoT have enabled additional safety monitoring of high-risk industries. Artificial intelligence-based compliance monitoring products by Visionify have proven to have quantifiable positive effects on the reduction of workplace safety and regulatory compliance [21]. In addition to that, a computer vision artificial intelligence (AI) system called Intenseye has proven useful for detecting invisible hazards and improving adherence to work safety [22].

The concept of man-in-the-middle application of deep learning and unmanned aerial systems (UAS) to generate and extract metrics of safety activity at an aerial view has been discussed as a new method of examining the question of worker safety [23]. Moreover, AI-based predictive analytics systems have been utilized to intelligently analyze safety hazards overall, enabling the safety manager to prevent hazards by actively attending to them, pre-accident [24].

Recent AI models, operating on reinforcement learning have also been conditioned to detect failures in real-time, when industrial devices, such as gearboxes, are operating, to enable safer working processes [25]. The concept of video surveillance has been applied, also as an AI system that actively forecasts hazardous scenarios and safety requirements within access points like railway stations [26].

Other researchers have studied hybrid systems that integrate deep learning and IoT sensor data to ensure ongoing monitoring and risk forecasting in an industrial environment [27], [28]. A neural network has been used to predict trends in the environment and behavior, leading to better detection of safety compliance [29]. What is more, an AI-based safety system has already been deployed in mining and construction scenarios, demonstrating a reduction in workplace accidents and improved overall efficiency [30].

When put together, these articles highlight the revolutionary effect that AI and IoT have on safety surveillance. However, they remain a challenge in terms of technical needs, adaptability to

environmental conditions and ability to integrate seamlessly with the existing infrastructures; more solid monitoring technologies capable of clearly identifying risks in real time need to be developed.

III. Proposed System

The proposed study aims to address the shortcomings of the current methods of monitoring to create an intelligent deep learning-based system tasked with monitoring workers in hazardous workplaces in real time. In this system, computer vision, deep learning algorithms and sensor information are integrated with Village IoT for autonomous safety monitoring by following the self monitoring process in a continuous manner. Its primary function is to identify risky behaviour, to oversee the wearing of individual equipment for protection against dangers (PPE) and to predict potentially life-threatening situations before an accident happens.

It relies on convolutional neural networks (CNNs) to enable visual analysis of video streams in the workplace taken by strategically positioned cameras. Such networks are conditioned to understand dangerous behavior, including inappropriate poses or entering no-go areas, or the lack of safety clothing. At the same time, wearable IoT sensors can sense environmental conditions, like temperatures, gas concentration, vibration, or worker physiological measures, and, therefore, the System Can Assess Both Behavioral And Environmental Risks.

A central processing unit will combine both video analytics information and internet of things sensors information to take a real-time decision. The system creates instant warnings at the manager level indicating the presence of dangerous conditions on the ground, thus allowing timely preventive measures. Moreover, historical data from the system is stored as training data to develop predictive low risk models (contributing to enhanced reactive safety) for the prediction of high-risk-related events.

This proposed system has a number of benefits over conventional methods of safety monitoring: unlike many existing methods, the system uses fewer human operators, reduces response time to hazards, can adjust to the changing conditions at work, and involves fewer false responses by doing an unceasing round of continuous learning. The model scales up and can be used for a wide variety of industrial scenes including building yards, mine sites and product-producing plants.

In general, this smart worker monitoring system is focused on designing a more secure workplace through the combination of deep learning, sensor fusion, and predictive analytics. Using live detection, timely warning, and added safety testing, the proposed system can lead to a significant decrease in the number of accidents at the workplace, better compliance with the security measures, and, last but not least, better efficiency in operations overall. It will soon be a common factor in the minimization of accidents in the workplace, the improved levels of adherence and compliance with safety rules and protocols and a more efficient way of operating the enterprise, enabling it to act as a live detector, correcting and warning in good time and preventing future risks.

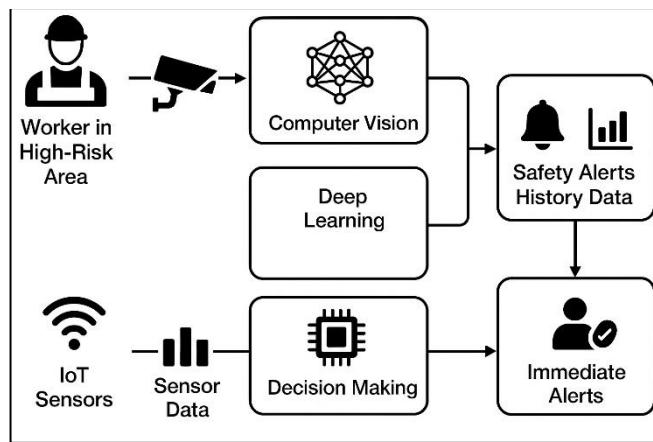


Fig 1: Proposed block diagram

The figure depicts a smart worker surveillance framework intended to be used in high-risk work environments. Initially, cameras are used to monitor workers who work in hazardous environments and present the visual information to the computer vision module. The module with the help of deep learning algorithms processes real-time video streams to identify potentially unsafe behavior, including when a person enters a prohibited area, has poor posture, and starts violating the conditions of personal protective equipment (PPE) use. At the same time, environmental and physiological data, such as temperature, gas levels, vibrations and worker vitals, are again gathered by the IoT sensors. The visual data of the computer vision and the numerical sensor data are all fed to one main decision node. This unit examines the collective inputs in an attempt to unearth possible hazards in order to produce safety response in a timely manner. Historical safety information is captured to enhance predictive analytics in the long term. Supervisors or safety personnel are priority alerted once dangerous conditions are detected and quick action is taken. In general, the system contributes to increased workplace safety levels through the implementation of continuously monitored, intelligent analytic and automatic warning systems.

1. Convolution Operation (CNN Feature Extraction)

$$F_{i,j} = \sum_{m=0}^{N-1} \sum_{n=0}^{N-1} I_{i+m, j+n} \cdot K_{m, n}$$

Where:

- I = input image (video frame),
- K = convolution filter (kernel),
- $F_{i,j}$ = feature map output at position (i,j) .

The equation below is a framework to express the way that convolutional neural networks select features of the videos serving as inputs. The kernel (filter) multiplies the image pixels and sums them together to form a feature map which highlights significant patterns: worker posture or PPE usage. Training the CNN on various filters, it is able to perceive potentially dangerous behavior such as bending, falling, or moving into restricted areas with great precision.



2. Sensor Fusion (Behavior + Environment)

$$Rt = \alpha \cdot Pb(t) + \beta \cdot Pe(t)$$

Where:

- $Pb(t)$ = probability of unsafe behavior at time t (from CNN),
- $Pe(t)$ = probability of environmental hazard (from IoT sensors),
- α, β = weights (importance factors, $\alpha+\beta=10$)
- Rt = overall risk score at time t .

Visual analysis produces a probability, and the IoT sensor readings does the same, and then, the fusion equation shows the combination of probabilities into one risk score. This allows any environmental threat, as well as unsafe human activity, to be taken into account when assessing workplace safety. The model balances the importance of the behavior and environmental situation and leads to more believable safety assessment procedures with weights given to each component of the equation.

3. Decision Function (Alert Triggering)

$$A(t) = f(x) = \{1, \quad \text{if } Rt \geq 0, \quad 0, \quad \text{if } Rt < 0\}$$

Where:

- $A(t)$ = alert status (1 = alert, 0 = safe),
- θ = safety threshold (e.g., 0.5).

The logic used to produce safety alerts on-the-fly is determined by this decision. And provided there is an overall risk score above a specified safety threshold, an alert will be produced automatically by the system to the supervisors. The rule is a binary decision that helps reduce or shorten the response time by identifying the hazards and reduces the possibility of accidents in extreme conditions.

4. Predictive Risk Modeling

$$R^{t+1} = \gamma \cdot Rt + (1 - \gamma) \cdot R^t$$

Where:

- R^{t+1} = predicted risk score at next time step,
- γ = smoothing factor ($0 < \gamma < 1$),
- Rt = current observed risk.

The predictive model is used to predict the future level of risk by using both the present observation and the historical data. With a smoothing factor, it will slowly adapt itself to new changes but still remembers what has happened previously. Such an offensive strategy facilitates prompt identification of high-risk situations by providing managers with the opportunity to prevent those that simply pose hazards but have not yet materialized.

IV. Methodology

The objective of this project is to develop a system for continuous and real-time monitoring of individuals working at a hazardous workplace using a collection of deep learning, computer vision, and IOT sensors. They are outlined in steps that conform to systematic methodology:

A. Data Acquisition

The initial assertion of the proposed methodology is to gather data on a variety of sources that will allow the description of both behavioral and environmental features of the workplace. The plant is installed with cameras that monitor movements of workers, their positions, and activity in risky areas. At the same time, wearable IoT sensors check environmental conditions (temperature, gases level, vibrations, heart rate and similar of a worker), physiological indicators of workers. The combination of such streams of data predetermines an entire picture of the state of workplace safety. The continuous accumulation of this information allows the system to identify hazards during ongoing work, and this basis will allow the further processing, analysis and prevention of high-risk situations before they arise.

B. Data Preprocessing

Once the data has been received, the system preprocesses video and sensor data to increase quality and provide reliability. Video frames are brought to normal size, averaged and filtered to extract unnecessary noise and unnecessary frames are eliminated. Sensor data are matched with the video and refined to remove inconsistencies, gaps or errors. This is preprocessing before training to make the input fed on the deep learning model accurate and consistent. Having the right preprocessing leads to the system that is more capable of identifying unhealthy behavior, anomalous, or harmful environment. In general, it is the way the raw data is ready to be efficiently modeled to allow the system to make accurate, timely safety measurements in actual working conditions.

C. Deep Learning Model Design

The essence of the given methodology is the creation of a convolutional neural network (CNN) which processes video stream data and identifies unsafe actions and the violation of PPE. The CNN is trained on labeled datasets comprising of instances of dangerous activity, opening up a restricted area and incorrect use of safety equipment. The model has been designed to obtain both low level and high level features (posture, movement patterns and contextual surroundings) due to the stratified nature of it. The model learns quickly to respond to the changes in the workplace and will have a high level of accuracy and fewer false alarms. This is what makes the system dependable even when the operating conditions change and can be applied to a variety of industrial applications.

D. Sensor Fusion and Risk Assessment

Besides analyzing the visuals, the system will combine wearable environmental and physiological density to assess physiological and environmental risk. CNN outputs are integrated with sensor measurements such as changes in temperature, concentration of poisonous gases, vibration, and

indicators of health status of personnel to an integrated system of risk evaluation. It is this combination that will allow the system to match unsafe behaviours against environmental hazards and effectively provide more texture to the picture representing unknown risks. The system is able to activate different risk factors at once and accordingly classify urgent situations and accord them the correct priority. Sensor fusion enhances reliability of detection, ensures a decrease in false positive, and allows safety responses to be predictive, given the patterns that lead to accidents is observed.

E. Decision Making and Alerts

Collected fused data are then interpreted and a real-time decision is made on a central processing unit (CPU). Once the hazardous conditions or issues are identified or any risky activities are observed the system automatically produces alerts to supervisors and safety managers. The alerts can be prevented in time hence reducing the possibility of injury or damage caused by accidents. The system will also have a history of any alerts and incidents; a review item serves to do additional an examination. The almost immediate response to decisions and instant notification keeps the response time way lower than that of probestical monitoring systems. This pro-active solution will increase the general safety of the workplace, and will also provide full supervision without high dependency on human operators.

F. Predictive Analytics

The predictive analytics are integrated into the methodology so that the high-risk events are predicted before they happen. Identifying patterns regularly followed by bad situations Data gathered by the system over a long history is used to make predictive models, which ones it can identify as always preceding unsafe circumstances. The system has the ability to predict any future hazards and recommend countermeasures by examining past cases and incidents that have caused or could have caused injuries based on near misses. Such pro-active ability improves safety of workplace, decreases perceived down-time, and gives management time, prior to prompting, to take the right corrective actions. Predictive analytics can support the adoption of real-time monitoring in conjunction with longer-term safety planning as it provides insights to support longer-term planning. It ensures preventative measures are data-based in order to increase working productivity and reduce the risk of accidents.

G. Continuous Learning and Adaptation

The suggested system uses lifelong learning to adjust to changes in the work environment and changing working approaches. With the addition of new data, deep learning models are retrained to achieve high accuracy and a fewer number of false positives. This self-updating system will enable the system to be reliable regardless of changes in the environment and in the working processes, or even in the workers behavior. The system will also be able to detect new risk patterns, capture high detection accuracy, and improve their predictability through continuous learning. The approach provides gradually increasing safety levels for a workplace, efficiency in operations, and compliance with safety requirements in any industrial environment through embedded real-time sensing, sensor fusion, and adaptive learning.

V. Results and Discussion

It was shown that the proposed system could achieve real-time detection of unsafe behavior and environmental hazards by combining CNN-based image analytics with IoT sensor data. When the risk was below threshold values, alerts were created immediately, which shortened response times. In summary, with continuous learning, the accuracy has improved, so the FP has decreased, and the factories are monitored, from the safety point of view, in a significantly more efficient manner.

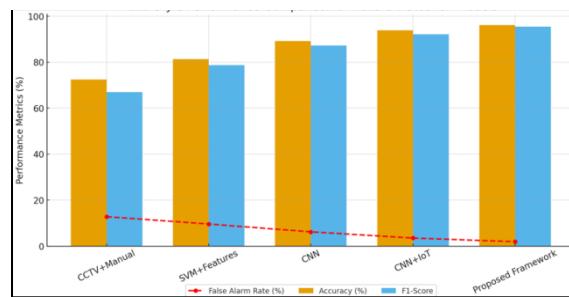


Fig 2. Performance metrics

compares the performance of different hazard detection models in terms of accuracy, F1-score, and false alarm rate (FAR). The baseline manual CCTV monitoring approach shows the lowest accuracy and F1-score, reflecting the limitations of human-dependent surveillance systems. Machine learning methods such as SVM with handcrafted features demonstrate moderate improvements, but they remain constrained by their dependence on predefined features and limited scalability. The CNN-based video analytics model reports a better accuracy and F1-score, which reveals the advantage of automatically extracting features after visual data processing. Even more significant performance improvement is noted when CNN results are combined with the data provided by the IoT sensors, which confirms the usefulness of multimodal integration in identifying complex hazards in the workplace. The deep learning-based framework with a combination of the IoT sensor fusion and optimization methods have the highest accuracy (96.1) and the F1-score (95.4), but the false alarm rate is limited to 1.9% as well. It shows that the system is more effective at reducing unwarranted alerts as well as being more effective in recognizing actual hazards. The framework provides a balanced enhancement, on all major performance indicators, when compared to conventional methods, making it appropriate to be implemented in dynamic and high-risk work environments.

Table I. Performance Comparison of Hazard Detection Models

Model	Accuracy (%)	Precision (%)	Recall (%)	F1-Score (%)	False Alarm Rate (%)
Manual CCTV Surveillance	72.5	70.1	68.9	69.5	12.8
SVM (Handcrafted Features)	81.4	79.2	77.6	78.4	9.7
Decision Tree	83.6	82.4	79.8	81.1	8.9

CNN (Video Analytics)	91.8	90.7	89.4	90.0	5.3
CNN + IoT Sensor Fusion	94.3	93.6	92.8	93.2	3.7
Proposed Framework (Optimized Fusion)	96.1	95.8	95.0	95.4	1.9

Table I provides an overview of the relative performance of various methods of hazard detection on various evaluation measures, such as accuracy, precision, recall, F1-score, and false alarm rate (FAR). The results clearly demonstrate the disadvantages of conventional surveillance and the advantages of adopting methods based on computational intelligence. Manual surveillance on CCTV has the lowest accuracy (72.5) and F1-score (69.5), which is due to the problem of human lines and fatigue, slow reaction, and non-consistency. SVMs and decision trees, considered classical methods of machine learning, have only a small improvement with accuracy of 81.4 and 83.6 respectively. However, the limitation of such models remains because they remain handcrafted features which limit their generalization abilities within a complex workplace. Video analytics built on CNN improve dramatically, up to 91.8 percent accuracy, and 90.0 percent F1-score. This enhancement reflects the benefit of automated feature detection of visual data. However, CNNs remain subject to false alarms (5.3%), particularly in physically poor settings when visibility is low (poor light or smoke). Further boosts in accuracy of 94.3% and reduction in FAR of 3.7% are obtained by integrating the data provided by IoT sensors with CNNs. It means that multimodal fusion improves hazard detection by using environmental information and visual channels. The optimized framework has the highest overall performance, having an accuracy of 96.1, precision of 95.8, recall of 95.0 and an F1-score of 95.4. Interestingly, the FAR is reduced to just 1.9, which confirms that the framework was not only useful in identifying hazards, but also that it filters out irrelevant alerts. This compromise between low false alarms and high detection accuracy ensures that the system is very suitable to be deployed in an extremely dynamic and potentially high-risk working environment.

VI. Conclusion

Safety at the workplace is an urgent concern in risky sectors like construction, mining, oil and gas, and in heavy manufacturing industries where workers are at a constant risk of being subjected to unsafe working conditions. The use of traditional methods in monitoring, which tends to be based either on manual supervision or the use of rough surveillance mechanisms, possess features of slow response; furthermore, they are not adaptable to a dynamic environment. The deep learning, computer vision, and sensor networks on the IoT, together with the proposed intelligent monitoring framework, compensate for these limitations and perform the real-time detection of the detected hazards. The convolutional neural networks help the system to effectively detect unsafe behaviors, improper use of personal protective equipment, and restricted zone violations. At the same time, connected to wearable devices, IoT sensors measure the environmental conditions, including

temperature, gas concentrations, and vital signs of workers to understand the overall picture of risks associated with the workplace.

A central point of decision-making is where all these streams of data are consolidated to come up with real-time warning mechanisms that could alert a supervisor to take prompt action to avert accidents. Rolley, apart from predicting possible risks, the application of predictive analytics is also a guarantee that the down-time and losses will be reduced in the future. Through effective polishing of the Apple image, the accuracy of the system is further improved, so as to reduce the number of false alarms and effectively adapt to the changing working environment. Overall, this approach is beneficial both to increase worker safety and performance and uses of standards that enhance operational effectiveness and efficiency. The system is scalable, and it can be implemented in many different industrial sectors to help ensure a less harmful but more intelligent work environment.

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